

# Dried Banana – Double Diced

Controlled Document 70025

### 1.0 SUPPLIER DETAILS

SUPPLIER NAME / ADDRESS	WESTERN COMMODITIES LTD Unit 13 South View Estate Willand Cullompton Devon EX15 2QW
TELEPHONE NUMBER	(01884) 821069
FAX NUMBER	(01884) 822858

#### 2.0 RAW MATERIAL DETAILS

FINISHED PRODUCT NAME	Dried Banana – Double Diced					
LEGAL NAME	Dried Banana					
RAW MATERIAL DESCRIPTION	Dehydrated Banana					
	NOMINALLY 2-8MM IRREGU					
GRADE	(NOTE - DICE SIZE VARY AS FRUIT FALLS RANDOMLY THROUGH BLADES, THEREFORE UP TO 15% OVERSIZE /UNDERSIZE MAY BE EXPECTED)					
VARIETY & SPECIES	Banana					
ORGANIC CERTIFICATION BODY AND	N/A					
CERTIFICATION NUMBER (if applicable)	N/A					
FULL LEGAL INGREDIENT DECLARATION	Dried Banana					
		% COMPOSITION COUNTRY OF MANUFACTURE COUNTRY OF ORIGIN				
INGREDIENTS IN DESCENDING ORDER	% COMPOSITION		COUNTRY OF ORIGIN			
INGREDIENTS IN DESCENDING ORDER Banana	<b>% COMPOSITION</b> 97% +/- 1%		COUNTRY OF ORIGIN VIETNAM / ECUADOR			

### 3.0 PACKAGING

UNIT SIZE	10Kg	10Kg						
NUMBER PER OUTER	1							
BOX NUMBER PER PALLET	80	80						
PACKAGING FORMAT	Food Grade outer.	Food Grade Blue liner inner with double walled, corrugated Cardboard outer.						
PACKAGING MATERIALS	Blue Tint Pol	ythene,	Fo	od grade, me	diu	m density	polythene -	- 40 micron
PACKAGING DIMENSIONS (External)	Liner	Liner 737 x 610 mm Outer 390 x 280 x 180mm				x 180mm		
TOTAL SHELF LIFE	12	SHELF LIFE ON DELIVERY		9 months				
	12 months SHELF L		LF LIFE ONCE OPENED		Subject to storage			
RECOMMENDED STORAGE				Ambient D	ry E	nvironme	nt	
PACKED IN A PROTECTIVE ATMOSPHERE (GAS FLUSHED)?	NO	NO TYPE OF GAS: N/A						
WHICH OF THE FOLLOWING IS CONTAINE	D ON THE END	CASE L	AB	EL UPON DEL	IVE	RY:		
PRODUCT NAME AND SIZE	YES	YES		NET WEIGHT			YES	
PRODUCT CODE	YES		STORAGE CONDITIONS		ONS	YES		
TRACEABILITY	YES			METAL DETECTED		)	YES	
DATE OF PRODUCTION	YES		NUT DECLARATION		NO			

LOT CODING/ PRODUCTION CODE INFORMATION	P Ref and Date of production included on end case label.

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#### **4.0 FINISHED PRODUCT NUTRITIONAL STANDARDS**

FINISHED PRODUCT NUTRITIONAL STANDARDS	UNIT	TYPICAL VALUES /100G	METHOD OF DETERMINATION: analysis or published data (add the method for each)	SOURCE OF PUBLISHED DATA OR LABORATORY (INCL. LAB REF).
Energy	kJ	1449		
	kCal	347		
Protein	g	4.0		McCance and
Available Carbohydrate	g	78	Calculated from Published data	Widdowson's:
Total Sugars	g	46		Composition
Added Sugar	g	0		of Foods Integrated
Fat	g	1.8	Calculated from Published data	Dataset 2019.
Of Which Saturates	g	0.7		Food Code: 14-318 &
Total Salt	g	0.01		USDA Integrated
Fibre (AOAC)	g	9.7		Database

### 5.0 FINISHED PRODUCT QUALITY ASSURANCE ORGANOLEPTIC ASSESSMENT

APPEARANCE	Brown, pieces of chopped banana, irregular 2-8mm, dusted with rice flour to aid free flowing nature of the product.	
TASTE Sweet banana, without taint or bad odours		
TEXTURE	Soft, Chewy	
AROMA	Sweet banana scent, no objectionable or off odours	

#### **6.0 PHYSICAL PRODUCT PARAMETERS:**

### **6.1 PHYSICAL FINISHED PRODUCT TESTS CRITICAL TO PRODUCT**

PHYSICAL FINISHED PRODUCT TESTS CRITICAL TO PRODUCT	TARGET	TOLERANCE	METHOD	All the mentioned defects will not be
DISCOLOURED/IMMATURE FRUIT	0	<5% by count	INSPECTION	more that 10% in
DAMAGED FRUIT	0	<2% by count	INSPECTION	total.
EMBEDDED DIRT	0	<2% by count	INSPECTION	
EVM	0	<2% by count	INSPECTION	

#### **6.2 CHEMICAL PRODUCT PARAMETERS:**

CHEMICAL FINISHED PRODUCT TESTS CRITICAL TO PRODUCT	TARGET	TOLERANCE	FREQUENCY	METHOD
Moisture	18%	16% - 22%	As Requested	Precisa XM60
Total Aflatoxin	0	<5PPB	Annually	Supplier tested
Sulphur Dioxide	0	<10mg/Kg	Annually	Laboratory Testing (at buyers cost)
Available Water	0.65	<0.72	Every Delivery	Novasina

#### **6.3 MICROBIOLOGICAL PRODUCT PARAMETER**

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FINISHED PRODUCT MICRO STANDARDS	TARGET		
TVC	< 100,000 cfu/g		
E Coli	< 20 cfu/g		
Yeasts	< 1000 cfu/g		
Moulds	< 1000 cfu/g		
Staph Aureus	< 20 cfu/g		
B. Cereus	< 1000 cfu/g		
Salmonella	Absent / 25g		
Coliforms	< 100 cfu/ g		
Enterobacteriaceae	< 100 cfu/g		

#### 7.0 IN-PROCESS CHECKS

#### 7.1 METAL DETECTOR – DETECTABLE TOLERANCES

FE	2.5MM	NON-FE	3.5MM	STAINLESS	3.5MM
'-	2.5141141	NOIN I L	3.5141141	STEEL	3.3141141

### 7.2 CHECKWEIGHING

METHOD OF WEIGHING	Minimum Weight, Calibrated Scales			
CHECKWEIGHING LIMITS	MINIMUM WEIGHT	TARGET WEIGHT	UPPER WEIGHT LIMIT	
	10Kg	10Kg	10Kg	

#### 8.0 SPECIFIC TESTING REQUIREMENTS

#### 9.0 8.1 PESTICIDES & MYCOTOXINS

310 011 1201101913 & III 120 10 AIII 1					
PESTICIDES	MAXIMUM RESIDUAL LEVELS (MRL'S)	FREQUENCY OF TESTING			
Pesticides of PAP1 group	< EU-RML	Annually			
Aflatoxin B1	2mg/kg	Annually by supplier			
Aflatoxin Total (Sum of B1, B2, G1 & G2)	4 mg/kg	Annually by supplier			
Ochratoxin A	2mg/kg	Annually by supplier			

#### **8.2 HEAVY METALS**

HEAVY METALS	MAXIMUM RESIDUAL LEV	VELS (MRL'S) FREQUENCY OF TESTING
Lead (Pb)	< 0.05 mg/kg	ANNUALLY BY SUPPLIER
Cadmium (Cd)	< 0.01 mg/kg	ANNUALLY BY SUPPLIER

#### **8.3 IRRADIATION**

IONIZING RADIATION	
Has the product been treated with ionizing radiation?	NO

### 10.0 LABORATORY TESTING AND PRODUCT RELEASE

### 9.1 LABORATORY

LABORATORIES USED FOR TESTING	TYPE OF TESTING	STATE ACCREDITATION SCHEME
Various	Micro / Chemistry	UKAS

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#### 9.2 POSITIVE RELEASE

Product Positively released prior to delivery	YES	Organoleptic Only
Certificate of Conformance provided	Υ	If requested

#### **10.0 FREE FROM INFORMATION**

It is vitally important that the information is correct and that no unauthorised changes are made to ingredients or recipes. The information on this page will be used without reservation to provide information to consumers on special diets or who suffer severe and potentially fatal allergic reactions to very small quantities of nuts or nut oils (anaphylactic reactions) or ingredients as well as for food content information

Is the product free from	Yes / No	State ingredient	If not in product are they used within same factory	If used in factory, is there adequate segregation?
Nuts and Nut derivatives – due to possible cross contamination from use on site  Free from means absolute absence of all nut products, including oils and sources of nut derivatives	YES		YES	Completely segregated storage and processing area.
Sesame seeds and derivatives – due to possible cross contamination from use on site Free from means absolute absence of seeds, oils and derivatives (including Sesame seeds)	YES			
Milk and Milk Derivatives Free from means absolute absence from Milk (Cow, Goat, Sheep or other animal); Milk solids and non-fat solids; Whey, Hydrolysed Whey protein and caesinates	Yes			
Egg and Egg Derivatives Free from means absolute absence of fresh / dried egg; egg albumen; egg lecithin and egg yolk.	YES			
Wheat and Wheat Derivatives Free from means absolute absence of Wheat flour; Wheat germ; Wheat germ oil; Wheat bran; Wheat gluten; Wheat thickener, Semolina, Whole wheat, Wheat starch; Hydrolysed Wheat protein; Rusk and all derivatives (including Dextrose, Starch and Malt dextrose).	YES		YES	Completely segregated storage and processing area.
Gluten  Free from means absolute absence of protein derived from Wheat; Wheat derivatives; Rye; Rye derivatives; Barley Protein; Barley derivatives; Oat Protein; Oat derivatives	YES		YES	Completely segregated storage and processing area.
<b>Glutamates</b> Free from E620, E621, E622, E623	YES			
Soya and Soya Derivatives Free from means absolute absence of Soya; Soya beans; Soya protein products (Flour, Milk and Tofu); Soya derives Lecithin E322; Hydrolysed Soya Protein; Soya based flavours, emulsifiers and stabilizers.	YES			
Mustard Free from means absolute absence of mustard and Mustard seed derivatives	YES			

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#### 10.0 FREE FROM INFORMATION - Cont.

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Is the product free from	Yes / No	State ingredient	If not in product are they used within same factory	If used in factory, is there adequate segregation?
Celery, Celeriac				
Free from means absolute absence of Celery	YES			
and Celeriac and their derivatives				
Fruit and Fruit Derivatives				
Free from means absolute absence of Fruit	NO	BANANA		
and Fruit derivatives (including Kiwi)				
Vegetables and Vegetable Derivatives				
Free from means absolute absence of	YES			
Vegetables and Vegetable derivatives				
Yeast and Yeast Derivatives				
Free from means absolute absence of Yeast	YES			
and Yeast derivatives				
Fish Excluding Shellfish				
Free from means absolute absence of fish,	YES			
fish derivatives (including oils)				
Crustaceans, Molluscs and their Derivatives				
Free from means absolute absence of	YES			
seafood, seafood derivatives (including oils)				
Alcohol	VEC			
Free from means absolute absence of alcohol	YES			
Hydrolysed Vegetable Protein				
State if derived from acid hydrolysis and a	YES			
source of vegetable protein				
Meat and Meat Derivatives				
Free from means absolute absence of all				
meat and meat derivatives including stocks;				
meat extract; gelatine; fat; blood; meat	YES			
extract derived additives and meat extract				
used as a processing aid e.g. food machine				
lubricants.	<u> </u>			
Sulphur dioxide and sulphites				Completely
State NO if the concentration is greater than				Completely segregated storage
10mg/kg or 10 mg/l expressed as SO <sub>2</sub> . This	YES		YES	
includes any 'naturally' occurring levels				and processing area.
present.				aied.
Lupin ( Lupin Flour)				
Free from means absolute absence of lupin	YES			
and its derivatives.				

### 10.1 Special Dietary Information

Is the product suitable for	Yes / No	Detail
Ovo – lacto vegetarians	YES	
Vegans	YES	
Kosher Diets	YES	CERTIFIED

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Halal Diets	YES	NOT CERTIFIED
Coeliac	YES	
Lactose Intolerant	YES	
Nut and sesame allergy sufferers	YES	

#### **11.0 NUT ASSESSMENT**

(For the purpose of this assessment – Nuts = Almonds / Brazil / Cashew / Chestnuts / Cobnuts / Hazelnuts / Macadamia / Peanuts / Pecans / Pistachio / Queensland / Walnuts + all associated nut oils + including nuts / oil used in compound ingredients / processing aids).

	Yes	No	Comments (State nut types implicated)
This product is nut free	YES		
This product is packed on a nut free line	YES		
This product is packed in a nut free factory		NO	
Nut processing is completed in a segregated area of the factory with appropriate controls in place	YES		Nuts processed in separate unit on same site

#### 12.0 GENETICALLY MODIFIED ORGANISMS

Does the product or any of its ingredients contain any Genetically Modified Material – \     or not?	Whether viable	NO
2. Is the product or any of Its ingredients produced from, but not containing, any Genetica Material – Whether Viable?	NO	
3. Has the product or any of its ingredients been significantly changed as a consequence o Genetic Modification?	f the use or	NO
4. Have Genetically Modified Organisms been used as processing aids or additives to prod processing aids or additives used in conjunction with the production of the food or any of		NO
GM STATUS CONTINUED - DOES THE PRODUCT CONTAIN ANY OF THE FOLLOWING INGRE	DIENTS	
5. IS THE INGREDIENT SOURCED FROM SOYA?		
Soya Flour/ Soya Milk / Tofu/ Bean Curds/ Soya Curds/ Soy extracts/ Tempeh/		
Soya Grits/ Soya Fibre/ Soya Protein Isolate / Concentrates		
Soya Lecithin / Soya Oil/ Soy Sauce/ Black Bean Sauce		NO
Textured Vegetable Protein / Hydrolysed Vegetable Protein/ Miso		
6. IS THE INGREDIENT SOURCED FROM MAIZE?		
Maize Flour / Maize Gluten/ Maize Grits/ Maize / Maize Starch		
Glycerides / Maize Oil/ Corn Oil/Modified Maize Starch/ Corn Syrup/ Corn gluten/ Corn grits	s/ Corn Syrup Solids,	/
Corn Fibre/ Sweetcorn/ Maltodextrins / Glucose Syrup / Glucose / Dextrin /Dextrose / Fruct	tose / Xanthan Gum	/ NO
Monosodium Glutamate / Citric Acid / Sodium Citrate / Ascorbic Acid / Ascorbates / Carame	el (From Glucose	
Syrup)/ Aspartame/ Caramel/ Ethanol/ Hemicellulase/ Isoglucose/ Lactic Acid/ Masa Flour/	Polenta/	
Polydextrose/ Polyols/ Sorbitol / Citrates/ Glucono delta lactone/		
IF FROM SOYA / MAIZE IS THE PRODUCT PRODUCED FROM NON GM / IP CROP?		N/A
O WHO IS THE SUPPLIER AND WHAT IS THE ORIGIN OF THE MATERIAL?		N/A
<ul> <li>HAS THE SUPPLIER/ MANUFACTURER BEEN ASSESSED BY A 3<sup>RD</sup> PARTY ASSESSOR IN RELATION TO NON GM / IP STATUS?</li> </ul>		1 N/A N/A
O HAS THE SUPPLIER/MANUFACTURER OF THE MATERIAL/ INGREDIENT RECEIVED VALID	O IT (VALIDIT.COM)	
APPROVAL?		
DOES THE PRODUCT CONTAIN ANY INGREDIENTS/ COMPOUNDS/ PROCESSING AID	S VEC (NC	COUNTRY OF ORIGIN
ORIGIONATING FROM ANY OF THE SOURCES LISTED BELOW:	YES/NO	COUNTRY OF ORIGIN
CANOLA	NO	
COTTON		
POTATO		
SQUASH		
SUGAR BEET	NO	
TOMATO	NO	
SWEET PEPPER	NO	
RICE	YES*	VARIOUS – See ingredients
PALM OIL	NO	
Detail any GM testing program for due diligence on this product if the material or any		
ingredient / compounds/ processing aids originate from any of the sources listed above:	* RICE FLOUR IS 650258	INSYTE APPROVED – REF. NO.

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#### 13.0 WARRANTY STATEMENT AND SPECIFICATION AGREEMENT:

Suitability for intended use <u>must</u> be checked by the buyer prior to use. Western Commodities cannot be held liable for any specific use.

Specifications may be altered due to crop variations. Goods concessions may be if they fail to meet specification due to reasonable variation, seasonal variation, general availability and commercial considerations, providing that the product remains safe, that the product does not breach any legal constraints and provided the quality is not in variance for the intended clients stipulations (except and unless agreement with the client has been reached).

All products supplied will be subject to Western Commodities Ltd. conditions of sale.

SUPPLIER NAME	WESTERN COMMODITIES LTD	CLIENT NAME	
NAME	Richard Stoker	NAME	
SIGNATURE	Alelth	SIGNATURE	
POSITION	Managing Director	POSITION	
DATE	03/01/2023	DATE	

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